

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

TÜVNORD/15085/CL1/165/13/3

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

LOTOS Kolej Sp.zo.o.
Michalki 25
80-716 Gdansk
Poland

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.
The scope of application can be found on the following page.

EN 15085-2 classification level CL1
in the type of activity P, M

validity: 2022-02-15 until 2025-02-07

date of issue: 2022-02-17
File number: 8120015676
Customer number: TN3295

Lead auditor: M.Sc. NOWAK
Auditor: Dipl.-Ing. HOFFMANN

Dipl.-Ing. ZABROCKI
certification body



Scope of the certificate

TÜVNORD/15085/CL1/165/13/3

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1, 1.4 1.1/X120Mn12	t = 3 - 20 mm t = 3 - 10 mm	FW, BW FW
135	1.4	t = 3 - 20 mm	FW, BW

Area of Application:

- New build of components for railway vehicles
- Repair of railway vehicles and their components
- Classification level CL 1 acc. to DIN 27201-6 for repair

Responsible welding coordinator(s):

Wojciech Placer, IWE

born: 1992-08-02

1st deputy(ies) of the responsible welding coordinator(s):

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Others deputies:

Krzysztof Kalbarczyk, IWS

born: 1972-07-04

Remarks:

The welding coordinator Wojciech Placer is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary:<https://www.tuev-nord.de/en/customer-login/digital-signature/>

